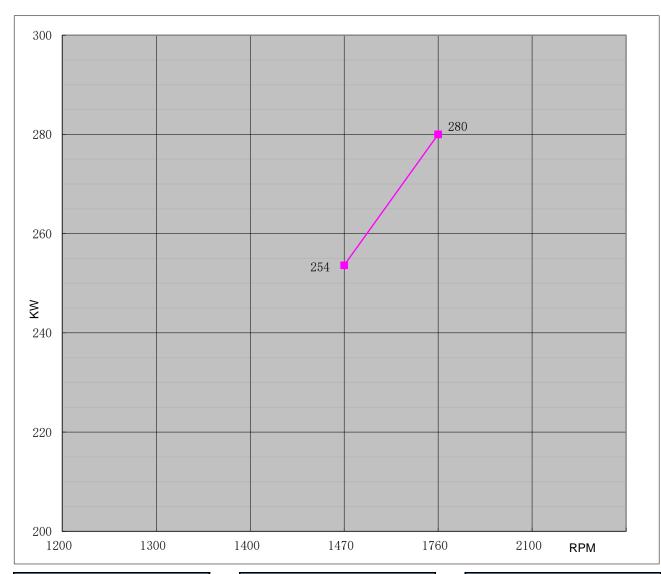


Engine Performance Curve

| Engine Model | | | CH6-135-E | | Curve No. | C06135F | | Date | | | 2020/9/10 |
|--------------|-------|----|----------------------------------|----|---------------------|---------|----------|------|---|-------|-----------|
| Displacement | 12.88 | L | Aspiration Turbocharged+Water co | | oled | Power | Standard | | | UL/FM | |
| Bore | 135 | mm | Cylinder Qty | y. | 6 | | 280 | KW | @ | 1760 | 0 r/min |
| Stroke | 150 | mm | Fuel Systen | n | In-line; Mechanical | | 375 | HP | @ | 1760 | 0 r/min |



| Torque | | | | | | |
|--------|------|--------|--|--|--|--|
| Speed | Torq | ue | | | | |
| RPM | N-m | lb-ft. | | | | |
| 1200 | | | | | | |
| 1300 | | | | | | |
| 1400 | | | | | | |
| 1470 | 1648 | 1215 | | | | |
| 1760 | 1519 | 1120 | | | | |
| 2100 | | | | | | |

| | Output Power | | | | | | | |
|--------------------|--------------|-----|--|--|--|--|--|--|
| Speed Output Power | | | | | | | | |
| RPM | KW | HP | | | | | | |
| 1200 | | | | | | | | |
| 1300 | | | | | | | | |
| 1400 | | | | | | | | |
| 1470 | 254 | 340 | | | | | | |
| 1760 | 280 | 375 | | | | | | |
| 2100 | | | | | | | | |

| Fuel Consumption | | | | | | | |
|-------------------|---------|-----------|--|--|--|--|--|
| Speed Consumption | | | | | | | |
| RPM | g/KW-HR | lb/BHP-HR | | | | | |
| 1200 | | | | | | | |
| 1300 | | | | | | | |
| 1400 | | | | | | | |
| 1470 | 205 | 0.337 | | | | | |
| 1760 | 210 | 0.345 | | | | | |
| 2100 | | | | | | | |

REV: B



Engine Data Sheet

| 7 71 | | | | | |
|--|-------------------------|----------------------------------|------------------------|-------------------------|--|
| Engine Model | CH6-135-E | Date | 202 | 20/9/10 | |
| Drawing No. | CH6-135-E-00 | Document No. | DS06135F | | |
| _ | 375 HP @ 1760 RPM | Performance Curve No. | | | |
| Rated Power 280 KW @ 1760 RPM Version | | | В | | |
| | | | l | | |
| l | GE | NERAL ENGINE DATA | T. | | |
| Туре | | | | ater cooled; 6 Cylin | |
| Aspiration | | | | d +Water Cooled | |
| Bore and Stroke | | | mm×mm 135x1 | | |
| Cylinder Liner Type | | | ✓ Wet | Dry | |
| Displacement | | | L | 12.88 | |
| Compression Ratio | | | 15.75:1 | | |
| Firing Order | | | | -3-6-2-4 | |
| Combustion System | 9 da 1 | | | t Injection | |
| Rotation Viewed from f | iywneei | | | r Clockwise | |
| Valves Per Cylinder | | ladala | | Exhuast :1 | |
| Valves lashes at cold | | Intake | mm | 0.325 | |
| Ohanna Ain Oa aliaa T | | Exhaust | mm | 0.375 | |
| Charge Air Cooling Typ Dry Weight Approx. | oe | | | v Water | |
| Dimension Approx. (L | *\\/*_\ | | kg | 1480 1835*1085*152 | |
| Flywheel/ Flywheel Ho | • | | mm | / SAE 1 | |
| riywneel/ riywneel 110 | | EXHAUST SYSTEM | 14 / | JOAL I | |
| Exhaust Gas Temp. | | | °C | 600 @1760rpr | |
| Exhaust Gas Flow | | | m³/h | 3618 @1760rpi | |
| Max. Allowable Back P | ressure | | kpa | 10 | |
| Minimum Exhaust Pipe | Diameter | | DN | 125 | |
| Minimum exhaust pipe dia max. allowable back press | sure | of pipe, one elbow, and a silenc | er. Pressure drop no g | greater than one half t | |
| la: or = | <u> </u> | AIR INTAKE SYSTEM | | | |
| Air Cleaner Type | | | | y Type | |
| Air Flow | t Doctriction | | m³/h | 1536 @1760rpi | |
| Max. Allowable Air Inle | | IBRICATION SYSTEM | kpa | 5.5 | |
| Oil Capacity | LU | DINICATION STSTEM | L | 32 | |
| Engine Normal Operati | ing Sump Oil Temp | | °C | 80-115 | |
| | <u> </u> | bars | 4~6.0 | | |
| Normal Operating Oil Pressure Range Oil Pressure at Idle | | | bar | >0.15 | |
| on i ressure at luie | | COOLING SYSTEM | l Dai | 70.10 | |
| Coolant Capacity - Eng | | | L | 48 | |
| | - | Start Open | $^{\circ}$ | 77 | |
| Thermostat Range | | Full Open | °C | 90 | |
| Coolant Pressure Cap | | | bar | 0.9 | |
| · | ressure Range at Heat E | bar | 5 | | |
| Engine Normal Operati | ing Coolant Temp. | | $^{\circ}\!\mathbb{C}$ | 77-95 | |
| Engine Coolant Flow a | t Full Load | | m³/h | 27 | |

| HESTER Engine Data Sheet | | | | | | | |
|---|--|--|---------|------------|--|--|--|
| Minimum Raw Water Flow | Minimum Raw Water Flow @ Engine Speed (rpm) | | | | | | |
| | Raw Water Te | emperatures to 16 °C (m ³ /h) | 8 | 9 | | | |
| | Raw Water Te | emperatures to 38 °C (m³/h) | 10.5 12 | | | | |
| Pow Water Di | Raw Water Inlet | | | G1 1/2" | | | |
| Raw Water Pi | pe Size | Raw Water Outlet | G2" | | | | |
| | | HEATER SYSTEM | | | | | |
| Wattage | | | W | 4500 | | | |
| Voltage AC | | | V | 220 | | | |
| | EL | ECTRICAL SYSTEM-DC | | | | | |
| System Voltage(Nominal) | | | V | 24 | | | |
| Starter motor | | | Kw | 8.5 | | | |
| Recommended Battery Ca | | | AH | 180 | | | |
| Cold Cranking Amperes @ | Cold Cranking Amperes @ -18°C (0°F) | | | | | | |
| Charging Alternator Output | Charging Alternator Output | | | | | | |
| | | FUEL SYSTEM | | | | | |
| Injection Pump | | | | | | | |
| Injection Advance Angle | 0 | 14.5 | | | | | |
| Minimum Supply line Size | mm | 12 | | | | | |
| Minimum Return line Size | mm | 12 | | | | | |
| Fuel Management Control | Fuel Management Control | | | Mechanical | | | |
| Idle Speed | | rpm | 750 | | | | |
| Governed Speed Rate | Governed Speed Rate | | | <10 | | | |
| Engine Performance Data | | | | | | | |
| All data is based on the engine operating with fuel system, lubricating oil pump, air cleaner, and alternator; not included are compressor, fan, optional equipment, and driven components.;Data is based on operation at SAE standard J1394 conditions of 300ft (91,4m) altitude, 29.61 in.(752mm) Hg dry barometer, and 77°F (25°C) intake air temperature, using 0# diesel fuel follow the standard GB 252-2011. | | | | | | | |
| Altitude above which output | Altitude above which output should be Limited | | | 91 (300) | | | |
| Correction Factor | Correction Factor per 305m.(1,000ft.) above Altitude Limit | | | 3% | | | |
| Temperature above which | Temperature above which output should be Limited | | | 25 (77) | | | |
| Correction Factor p | Correction Factor per 5.6°C (10°F) above Temperature Limit | | | 1% | | | |

Remark:

- 1.All daa certified within 5%;
- 2.TBD To Be Determined; 3.N/A Not Applicable;